



## Model 3810A Series Dual-Stage High-Purity Stainless Steel Regulator



### Description

High-purity regulators designed for analytical applications using non-corrosive or semi-corrosive gases.

### Gas Chromatography Detectors requiring the Dual-Stage Model 3810A Series Regulator

Detector Type	Detection Level
Electrolytic Conductivity Detector (ELCD or Hall Detector)	Levels <50 ppm
Electron Capture Detector (ECD)	Levels <50 ppm
Mass Selective Detector or Mass Spec (MSD or MS)	All levels
Atomic Emission Detector (AED)	All levels

Note: A small amount of polychlorotrifluoroethylene is added to the threads to facilitate assembly. For ECD, MS or AED applications where method detection limits are sub-ppm, it is recommended to use a No Lube (-NL) model.

### Applications

- Supply of carrier gas/detector support gas for a variety of gas chromatography applications (see table below for details).
- Supply of calibration standards to on-line process analyzers, emission monitoring systems, etc.
- Supply of high-purity non-corrosive or semi-corrosive gases to applications requiring constant delivery pressure.

### Design Features/Components

- High-purity 316 stainless steel barstock body
- High-purity 316 stainless steel diaphragm
- Metal to metal seals minimize diffusion of contaminants
- 2" inlet and delivery pressure gauges
- Bonnet ported and threaded to pipe gases away from work area
- Equipped with outlet diaphragm valve
- 1/4" compression tube outlet connection
- 10 micron metal filter protects seat from contamination
- Optional interstage relief valve available
- Panel mountable, front and back bonnet threaded
- Bonnet vent hole size: 1/8" NPTF

### Materials of Construction

Gauges:	316 stainless steel
Body:	316 stainless steel
Bonnets:	Chrome plated brass barstock
Diaphragms:	316 stainless steel
Seats:	1st Stage – Teflon 2nd Stage – Teflon
Seals:	Metal to metal

### Specifications

Maximum Inlet Pressure:	3000 psig (20,700 kPa)
Maximum Flow Rate:	Model 3810A: 1200 SCFH (564 SLPM) Model 3813A: 960 SCFH (451 SLPM) Model 3816A: 1400 SCFH (658 SLPM)
(At 2000 psig, N <sub>2</sub> )	
Flow Capacity (Cv):	0.06
Operating Temperature:	-40°F to 140°F (-40°C to 60°C)
Porting (Regulator Body):	1/4" NPT Female
Porting Configuration:	2 High, 3 Low, 1 Interstage
Shipping Weight:	5 lbs

### Ordering Information

Part Number *	Delivery Pressure Range	Delivery Pressure Gauge	Cylinder Pressure Gauge
SEQ3811ACGA	0-15 psig	30" vac-0-30 psig	0-4000 psig
SEQ3813ACGA	0-50 psig	30" vac-100 psig	0-4000 psig
SEQ3810ACGA	0-125 psig	30" vac-0-200 psig	0-4000 psig
SEQ3816ACGA	0-250 psig	0-400 psig	0-4000 psig
SEQ3818ACGA	0-500 psig	0-1000 psig	0-4000 psig

For No Lube applications, specify Part Number SEQ38xxANLCGA.

\*Note: For ordering, replace letters "CGA" with the valve outlet CGA number for the gas cylinder you are using. Some CGA limitations may apply.

### Options

Part Number	Description
SEQ4754CGA	Tee Purge Assembly
SEQ4774CGA	Cross Purge Assembly
SEQCON0069SA	Bonnet Vent Adapter 1/4" TB x 1/8" MNPT (2 Required)
SEQPMK2N	Bonnet Panel Mounting Kit - 2 Nuts
SEQOPN0301SA	Swagelok 1/4" Tube Fitting (Stainless Steel)
SEQMSP0012XX	Inboard Helium Leak Rate Certification
SEQMSP0013XX	Combination Inboard/Outboard Helium Leak Rate Certification